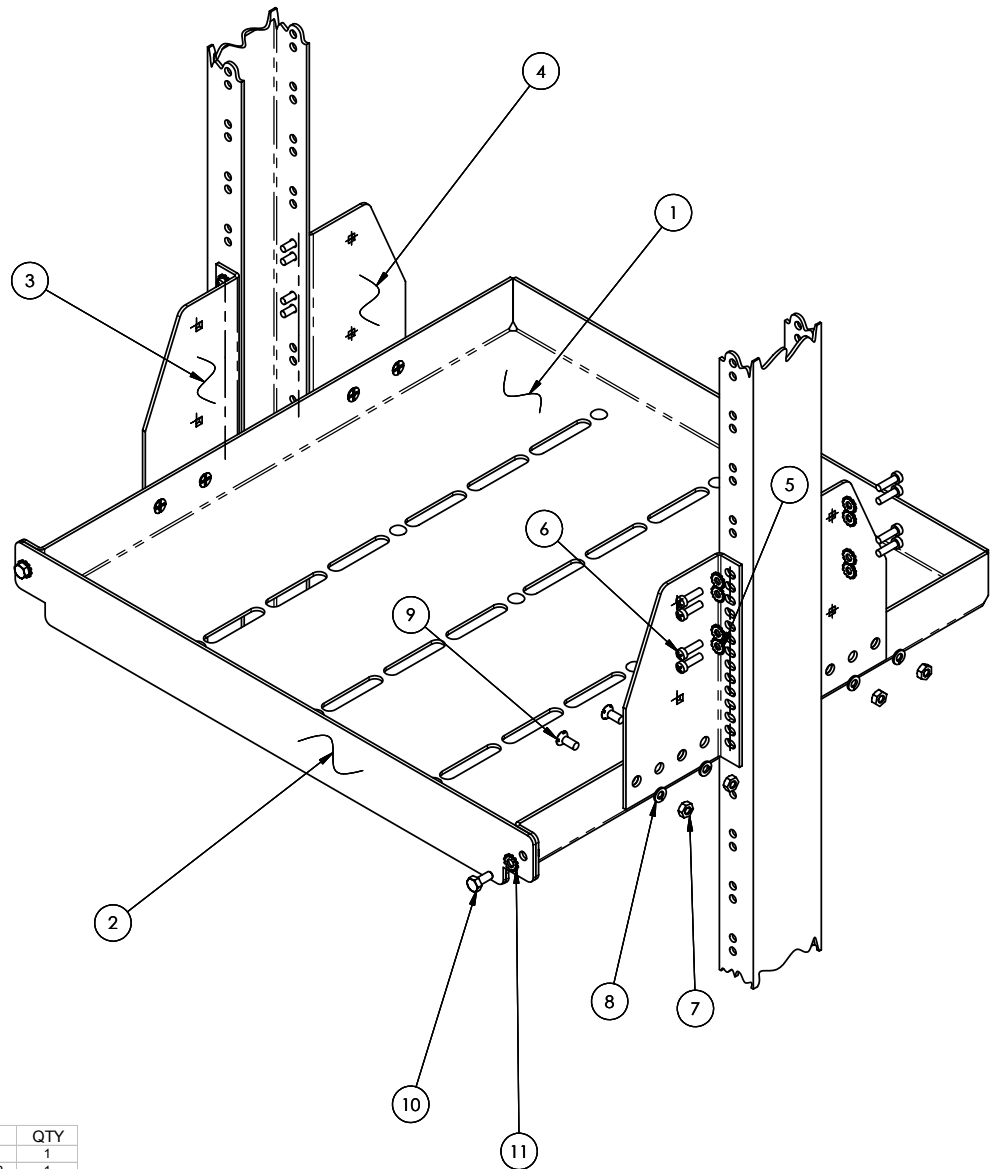


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REV.	DESCRIPTION	DATE	APPROVED
1	CHANGE ALL DRAWINGS TO NORTHSTAR TITLE BLOCK. ADDED CALLOUT FOR WELDED NUT ON RACK SHELF. REMOVED 3 DIMPLES FROM BACK OF RACK. REMOVED HALF-MOON SLOTS FROM RACK SHELF.	11/30/04	

NSB PT NO. 10RCK0001
 PG. 1 OF 6
 DCN: DWG-514-01-01
 ECO: 450-*S04
 ISSUE DATE: 12-13-2004


PROPRIETARY INFORMATION



Include a copy of this drawing with each set of parts.

ITEM	DESCRIPTION	QTY
1	23" RACK MOUNT, BATTERY SHELF	1
2	23" RACK MOUNT, BATTERY RETAINER	1
3	RACK MOUNT, RT RACK BRACKET	2
4	RACK MOUNT, LT RACK BRACKET	2
5	WASHER EXT TOOTH #12 ZN	16
6	SCREW PPH 12-24X3/4 ZN	16
7	NUT HEX ZN 1/4-20	8
8	WASHER SPLIT RING ZN 1/4	8
9	SCREW FH 1/40-20 X5/8 ZN	8
10	SCREW HHCS ZN 1/4-20X5/8	2
11	WASHER EXT TOOTH ZN 1/4	2

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. FRACTIONS DECIMALS ANGLES + .XXX+XXX + 1 XXX+XXX		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE.	APPROVALS	DATE
MATERIAL		NSB-#	NSP ENG	2-14-03
NEXT ASSY USED ON		WASH	MFG ENG	
APPLICATION		DO NOT SCALE DRAWING	DUAL ENG	

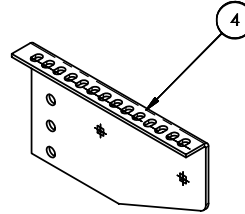
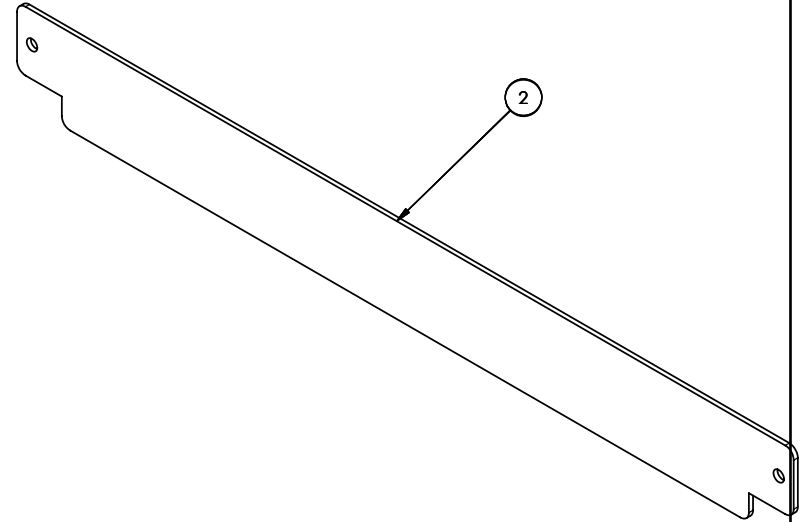
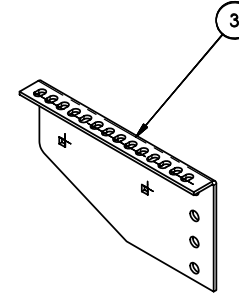
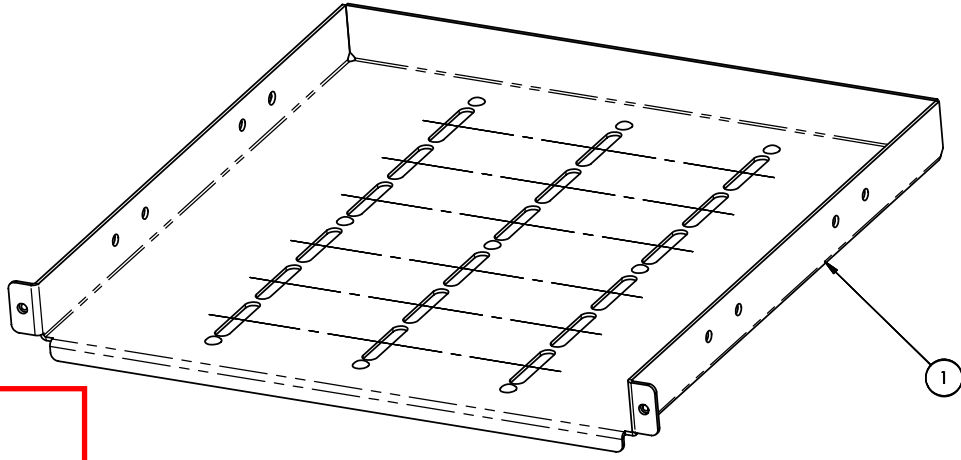


23" RACK SHELF ASSY' INSTRUCTION

SCALE: C DWG. NO: RCK0001 SHEET 1 OF 6

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QTY	UOM	NOMENCLATURE OR DESCRIPTION	ITEM NO.
1	EA	23" RACK MOUNT, BATTERY SHELF	1
1	EA	23" RACK MOUNT, BATT. SHELF PLATE	2
2	EA	RACK MOUNT, RT RACK BRACKET	3
2	EA	RACK MOUNT, LT RACK BRACKET	4
8	EA	SCREW FHPH SS 1/4-20X5/8	5
8	EA	NUT HEX SS 1/4-20	6
8	EA	PRESS NUT CLS00420-1	7
2	EA	SCREW PPHF 1/4-20X1/2 SS	8
2	EA	WASHER EXT TOOTH SS 1/4	9



PROPRIETARY INFORMATION

- NOTE:
1. DEBURR & REMOVE ALL SHARP EDGES
 2. PLACE ALL HARDWARE (ITEMS 5,6,7,8&9) INTO A BAG AND SHIP WITH THE SHELF & BRKTS

NSB PT NO. 10RCK0001
 PG. 2 OF 6
 DCN: DWG-514-01-01
 ISSUE DATE: 12-13-2004
 ECO: 450-S04

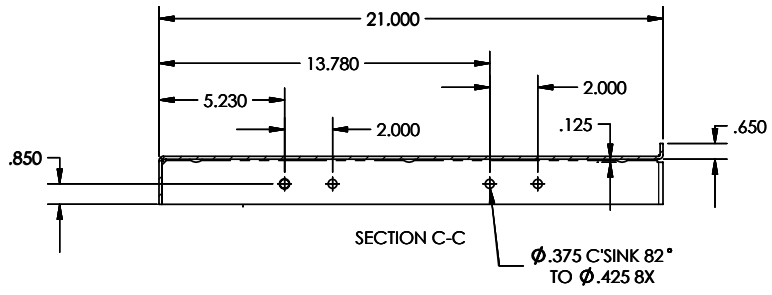
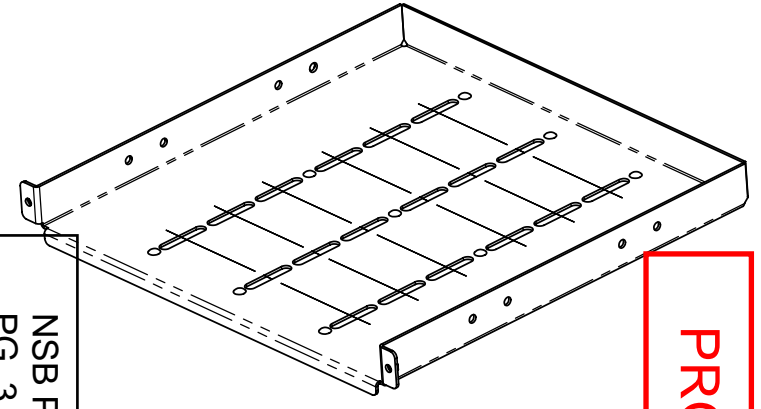
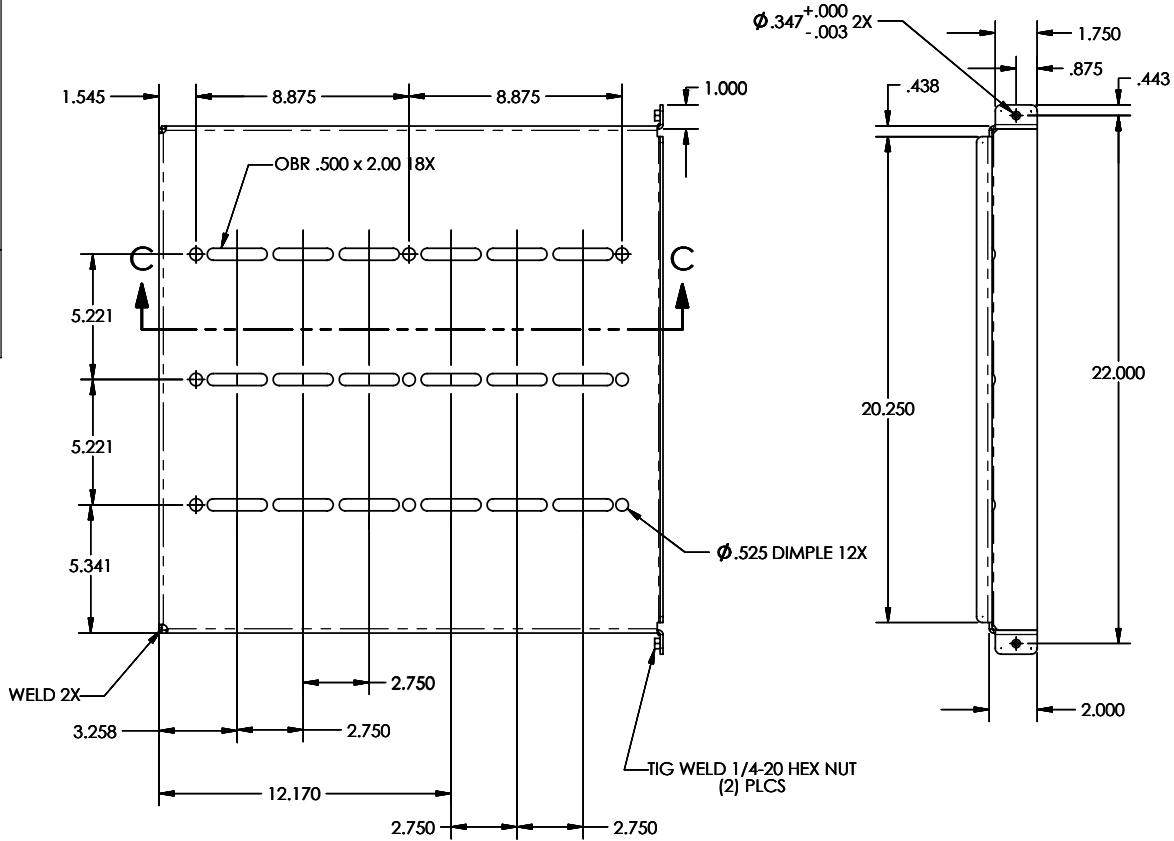
ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE		
TOLERANCES ARE:		APPROVALS	DATE	
FRACTIONS DECIMALS ANGLES		DRAWN JWH	2-14-03	
+ .XX+ .XX + .1		CHECKED		
.XXX+.XXX				
MATERIAL	NSB-#	REP ENG		
		MFG ENG		
NEXT ASSY	USED ON	QUAL ENG		
APPLICATION	DO NOT SCALE DRAWINGS			
SCALE		DWG. NO. RCK0001		REV. 1
CAD FILE		SHEET 2 OF 6		



RACK MOUNT, BATT. SHELF ASSEMBLY

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REV.	DESCRIPTION	REVISIONS	DATE	APPROVED



- NOTE:
1. DEBURR & REMOVE ALL SHARP EDGES
 2. USE .060 BEND RADIUS

NSB PT NO. 10RCK0001
 PG. 3 OF 6
 ISSUE DATE: 12-13-2004
 DCN: DWG-514-01-01
 ECO: 450-S04

PROPRIETARY INFORMATION

MATERIAL: 11 GA HRPO
 FINISH: UTILITY GREY POWDER COAT

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	QUANTITY	REVISIONS	DATE	APPROVED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE	
FRACTIONS	DECIMALS	APPROVALS	DATE
+	.XXX	DRAWN JWH	2-14-03
+	.XXX	CHECKED	
+	.XXX		

MATERIAL	NSB-#		
FINISH			
NEXT ASSY	USED ON		
APPLICATION	DO NOT SCALE DRAWING		

SCALE	DWG. NO.	ISSUE DATE	REV.
	RCK0001		1
CAD FILE	SHEET	OF	6
	3	1	6



23" RACK MOUNT, BATT. SHELF

